	SU	PPLI	ER EVAL	UATION
SUPPLIER NAME:		SI	UPPLIER LOCATIO	N:
COMMODITY:		S	UPPLIER DUNS:	
EVALUATION DATE:		C	ONDUCTED BY:	
	GENERAL EV	/ALUATIC	N INSTRUCTIO	NS
PURPOSE:	1) PRODUCE A	A QUALITY	PRODUCT OR	GY AND ABILITY TO IOTECH'S STANDARDS
APPLICATION:	TO EVALUATE A	SUPPLIEF	R PRIOR TO AW	ARDING A CONTRACT
PLEASE COMPLI	ETE THE FORM ANI	D FAX / E-	MAIL TO:	
FAX NUMBER:	086 634	6659		
E-MAIL ADDRES DUE DATE:	S: Purchasing@lu	imotech.c		
PLEASE SEND A	N UP-TO-DATE COP	PY OF YO	JR ORGANISAT	IONAL CHART
PLEASE SEND U	P-TO-DATE COPY (	OF ALL QU	JALITY CERTIFI	CATIONS
• <u>NOTE:</u> GREYED	OUT AREAS WILL B		ETED BY LUMO	TECH
	SECTION	1: COMP/	ANY OVERVIEW	
SUPPLIER NAME:	_			
SUPPLIER ADDRE	SS:			
	_			
CITY, STATE, COI	DE _			
	-			
TELEPHONE:	-			
FACSIMILE:	-			
TITLE	NAME		PHONE #	E-MAIL ADDRESS
CEO				
			July 2010	



PL	ANT MANAGER							
Q	UALITY MANAGER							
PF	RODUCTION MANAGER							
Pl	JRCHASING MANAGER							
LC	OGISTICS MANAGER							
El	NGINEERING MANAGER							
SA	ALES MANAGER							
FI	NANCE MANAGER							
1. 2.	Are you ISO9000 certified? Are you ISO/TS16949 certifi		YES NO YES	lf NO, Pla If YES, S	end a copy of <u>c</u>	DD/MM/YYYY Regist		
3.	Are you ISO14001 certified?		NO YES NO	If YES, S	end a copy of c	DD/MM/YYYY     Regist       ertificate     Registr       DD/MM/YYYY     Registr		
4.	Other:	that mar mar (soil	Lumote nageme nageme , water,	ech encour ent system ent and mo , air) and p	ages all supplie that has the follo nitoring 2) Identi revents these b ation of such a s	come ISO 14001 certiins to implement an en owing 1) process for wing fies risks of environment y implementing an ongester is not compuls Send a copy of certific	vironm vaste ental po going p ory at p	nental ollution program of
5.	Are you BEE compliant?		YES	If YES, S		upporting documents	ato	
			NO	If NO, Pla	anned date?	DD/MM/YYYY		
6.	What is the facility size?			]	Number of	Emplyees?		
7.	Your current plant utilization % Impact of Lumotech quote		s on yo	ur plant?				
8.	How many shifts/day does y	our plant n	ormally	work?		Days per we	ek?	
9.	How long have you been in	the busine	ss you a	are quoting	on?			
10.	What type of products do yo	ou manufac	ture / se	ervices pro	vided?			
11.	Do you currently manufactur	re parts / p	rovide s	services fo	the auto indust	ry? <b>YES NO</b>		
For	manufacturing facility only	1:						
12.	What are the typical materia	als you utiliz	ze?					
13.	CURRENT CUSTOMERS	%	PPN		URRENT CUS	TOMERS	%	PPM

NOTE: % = Percent of total volume PPM = (Return + Scrapped + S

= (Return + Scrapped + Sorts + Reworks) X 1,000,000 / Goods To Customer \*\* Use Average PPM Of Last 12 Consecutive Months\*\*

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SECTION 2: QUALITY SYSTEM						
QUESTION	YES / NO / N/A	REFER TO	COMMENTS	VERIFI- CATION		
1. Is your organization familiar with the following procedures?		QS 900 PPAP MANUAL/ INTERNAL PPAP PACKAGES				
PPAP     (NOT APPLICABLE TO SERVICE INDUSTRY)		QS 9000 PPAP METHODOLOGY CONTROL PLAN/ PROCEDURE/ PSW SIGN OFF				
FOR GM SUPPLIERS ONLY: CONTAINMENT (GP-12) (NOT APPLICABLE TO SERVICE INDUSTRY)		GP-12 PROCEDURE				
LAB ACCREDITATION     (NOT APPLICABLE TO SERVICE INDUSTRY)		ISO/IEC 17025				
CORRECTIVE / PREVENTIVE ACTION		LUMOTECH'S PROBLEM RESOLUTION REPORT				
2. Does your organisation use a disciplined problem solving method?		5 WHY ANALYSIS / Fishbone Diagram				
3. Is there a planning process consistent with the elements of APQP? If in service industry, state similar planning process used for new or changed services.		QS 9000 APQP METHODOLOGY DESIGN REVIEWS, FMEA'S, CONTROL PLANS, TIMING CHARTS, CHECKLISTS				
4. Does your organisation perform internal quality audits?		SCHEDULE, FREQUENCY, DOCUMENTATION, CORRECTIVE ACTIONS				

SECTION 3: PROCESS CONTROL					
QUESTION	YES / NO	REFER TO	COMMENTS	VERIFI- CATION	
1. Are all interrelated processes under the same roof? (NOT APPLICABLE TO SERVICE INDUSTRY)		FLOW DIAGRAMS TOUR			
2. Are control plans revised for product and process changes or when processes are found to be unstable and non-capable? (NOT APPLICABLE TO SERVICE INDUSTRY)		CONTROL PLANS COMPARED TO PRODUCT AND PROCESS SPC CHARTS UPDATED			
3. Does your organization utilize defect prevention methods? (NOT APPLICABLE TO SERVICE INDUSTRY)		SPC, ERROR PROOFING, VISUAL CONTROLS			
4. Work area clean and well organized?		HOUSEKEEPING			
5. Are 1) product / process changes or 2) service changes communicated to the customer and approved by the customer?		LUMOTECH REQUIREMENT			

	SECTION 4: BUSINESS PROCESS DESCRIPTIONS Describe all business processes applicable to your industry only	
PROCESS STEPS	DESCRIBE CURRENT PROCESS	VERIFICATION / EFFECTIVENESS
Contract review		
Receiving raw material		



Material identification		
Production or service scheduling		
Nonconforming material		
In-process inspection		
Final inspection		
	SECTION 4: BUSINESS PROCESS DESCRIPTIONS Continued Describe all business processes applicable to your industry only	
Product rework		
Preventative maintenance tools and equipment		
Calibration		
Change Management		
Customer complaints and/ or returns		
Monitoring Customer satisfaction		
Benchmarking		



SECTION 5: PURCHASING					
QUESTION	STATE PLAN / PROCEDURE	VERIFICATION / EFFECTIVENESS			
1. How do you qualify <b>your</b> suppliers?					
2. How do you rate <b>your</b> suppliers?					

SECTION 6: HANDLING, STO (FOR MA		PACKAGING, PRESERVAT URING FACILITY ONLY)	ION & DELIV	ERY	
QUESTION	YES / NO	REFER TO	COMM	IENTS	Verifi- cation
1. Do you currently export?		SHIPPING / DELIVERY DOCUMENTATION			
QUESTION		STATE PLAN / PROCEDUR	RE	VERIFIC/ EFFECTIV	
2. What are your current shipping methods?					
SECTION 6: HANDLING, STORAGE (FOR MA		GING, PRESERVATION & I URING FACILITY ONLY)	DELIVERY	Continued	
QUESTION		STATE PLAN / PROCEDUR	RE	VERIFIC/ EFFECTIV	
3. What is your current inventory management system?					
<ol> <li>How many days of finished product inventory is on hand/</li> </ol>					
5. What process assures that your production capacities are not oversold?					
6. What type of packaging and labeling do you currently utilize?					
FOR DIRECT SUPPLY:					
7. Delivery lot size defined?					
8. Delivery Frequency defined?					
9. Safety stock at supplier defined?					
FOR DECOUPLED SUPPLY:					
10. Consignment stock contract signed?					
11. Warehouse Operation by?					
12. Costs for handling – For a) LUMOTECH b) Service Provider?					
13. Days on hand agreed with Lumotech					



<ul><li>14. If external service provider is used the contract between supplier and service provider must contain:</li><li>a) Lumotech requirements for warehousing fulfilled</li><li>b) Option of access to the warehouse on the part of Lumotech</li></ul>		
TERMS OF DELIVERY:		
15. Incoterms - definition of risks according to Incoterms:		
a) DDU b) FOB c) FCA		
16. Transfer of title – Comment		
a) Yes b) No		
	E PACKAGING, PRESERVATION & DELIVERY NUFACTURING FACILITY ONLY)	Continued
QUESTION	STATE PLAN / PROCEDURE	VERIFICATION / EFFECTIVENESS
ADDITIONAL CONCEPT OF DELIVERY:		
17. Concept		
a) Consignment Stock b) Kanban		
INFORMATION TRANSFER:		
<ul><li>18. Format of communication:</li><li>a) EDI</li><li>b) Mail</li></ul>		
TRANSIT TIME:		
19. Transit time working days (=frozen period). Note: In long distance supply chains with DDU- Delivery the deviations during the transit has to be covered by buffer stock in the warehouse.		
INCREASE IN CUSTOMER DEMAND:		
<ul><li>20. How long will it take to cover an increase in demand by</li><li>a) 20%</li><li>b) 30%</li></ul>		

SECTION 7: TRAINING					
QUESTION	STATE PLAN / PROCEDURE	VERIFICATION / EFFECTIVENESS			
1. How do you cover for absenteeism?					
2. How do you train replacement employees?					
3. Is on-the-job training provided?					



#### 4. How is the effectiveness of the training verified?

### SUMMARY & RESULTS (Lumotech to complete this page)

	CATEGORY	COMMENTS	EFFECTIVE	DEFICIENT
1	COMPANY OVERVIEW			
2	QUALITY SYSTEM			
3	PROCESS CONTROL			
4	BUSINESS PROCESS DESCRIPTIONS			
5	PURCHASING			
6	HANDLING, STORAGE, PACKAGING PRSERVATION & DELIVERY			
7	TRAINING			

#### SOURCE RECOMMENDATION

DO NOT SOURCE

#### **REASON:**

SOURCE

COMMENTS:

PURCHASING:

DATE:

QUALITY ASSURANCE:

#### DATE: